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<th>MAPLE</th>
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<td>Soho (OO)</td>
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<td>Tudor (TD)</td>
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<tr>
<td>Verona (VN)</td>
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<td>Winchester (WNM)</td>
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</table>

**PATRIOT SERIES**

**DOOR STYLE: INDEPENDENCE WHITE**

Specifications for PATRIOT SERIES (pages PS-1-2-3) located after the “SIGNATURE section” behind the DOOR STYLES tab.

Haas Cabinet • List Prices • Effective April 1, 2021

Product selections, prices and specifications subject to change without notice.
SIGNATURE SERIES
Wall Case Construction

1/8" hardboard back

3/8" top

1/2" particleboard end panels

3/8" bottom

1-1/4" hardwood hanging rail

3/4" thick solid wood, mortise and tenon front frame

11/16" or 3/4" adjustable shelves 5mm holes

All-wood case available. See details on MO-1.

SIGNATURE SERIES
Base Case Construction

1/8" inset hardboard core back

Pine hanging rail: tenoned into end panels

1/2" particleboard core, melamine, end panels

3/4"-thick solid wood, mortise and tenon front frame

(Signature) Plywood corner blocks grooved into end, front, back

11/16" or 3/4" adjustable shelves, 5mm holes

5/32" hardboard bottom

3" x 4-1/2" unfinished toe kick

Center toe support on cabinets 30" or wider

All-wood case available. See details on MO-1.
SIGNATURE SERIES
Standard Drawer Construction

- 7/8 full-access drawer extension standard. Full-extension upgrade.
- 5/8" solid wood drawer box
- 3/4" solid hardwood drawer front attached with screws to allow adjustment if needed
- 5mm plywood drawer bottom
- Dovetail at all 4 corners
- Blum Tandem edge undermount ball bearing guides with soft-close feature. Rated at 75 lbs. dynamic capacity, 100 lb. static.
- Can be upgraded to Blum Tandem Plus full-extension, undermount ball bearing guide with soft-close feature. Rated at 90lbs dynamic capacity, 100lbs static (#300, $$$ drawer).

SIGNATURE: Door Styling – Reveals and Construction

Signature door styles are manufactured as inset, partial, or full overlay construction. The reveals (areas of exposed face frame surrounding doors and drawer fronts) are different depending on the door style selected.

Door dimensions (drawer front dimension, if applicable) varies with the height of wall, base, vanity, tall or custom cabinets, but the reveal remains constant. Inset doors will have 1/8" gap between door and frame edges. Other dimensions are listed below.

All doors use 6-way adjustable, soft-close hinges.

Inset

Partial Overlay

Full Overlay

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### 45° Diagonal Calculations

Wall dimensions "X" shown in 3" increments. See chart for diagonal front measurements "Y" for 12", 18", 21" or 24" deep wall or base cabinet.

<table>
<thead>
<tr>
<th>&quot;X&quot; Wall Dimension in 3&quot; Increments</th>
<th>&quot;Y&quot; with &quot;Z&quot; = 12&quot;</th>
<th>&quot;Y&quot; with &quot;Z&quot; = 18&quot;</th>
<th>&quot;Y&quot; with &quot;Z&quot; = 21&quot;</th>
<th>&quot;Y&quot; with &quot;Z&quot; = 24&quot;</th>
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<td>27&quot;</td>
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<td>12-3/4</td>
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<td>45&quot;</td>
<td>46-21/32</td>
<td>38-3/16</td>
<td>33-15/16</td>
<td>29-11/16</td>
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<td>48&quot;</td>
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<td>42-7/16</td>
<td>38-3/16</td>
<td>33-15/16</td>
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<td>51&quot;</td>
<td>55-5/32</td>
<td>46-21/32</td>
<td>42-7/16</td>
<td>38-3/16</td>
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<td>59-3/8</td>
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<td>57&quot;</td>
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Diagonal front dimensions "Y" shown in 3" increments. See chart for wall measurements "X" for 12", 18", 21", or 24" deep wall or base cabinet.

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<th>Diagonal Face &quot;Y&quot; Dimension in 3&quot; Increments</th>
<th>&quot;X&quot; with Depth Dimension &quot;Z&quot; = 12&quot;</th>
<th>&quot;X&quot; with Depth Dimension &quot;Z&quot; = 18&quot;</th>
<th>&quot;X&quot; with Depth Dimension &quot;Z&quot; = 21&quot;</th>
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### 135° Diagonal Calculations

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<td>8-11/16</td>
</tr>
<tr>
<td>24&quot;</td>
<td>9-15/16</td>
</tr>
</tbody>
</table>
Frame Dimensions

BASE

FULL HEIGHT DOOR BASE

STACKED DRAWER BASE

2-DRAWER BASE

3-DRAWER BASE

4-DRAWER BASE

12", 13-1/2", 15" WALL

18", 20" WALL

VANITY BASIN BASE (VBB)

1-DRAWER BASE/BASE HEIGHT

VANITY DRAWER BASE

1-1/2

VANITY DRAWER (VDB)

VANITY DRAWER BASIN BASE (VDBB)

1 half-depth shelf included

SPECIFICATIONS

Haas Cabinet • List Prices • Effective April 1, 2021

Product selections, prices and specifications subject to change without notice. • F.O.B. Sellersburg, Indiana 47172 • Supersedes all price lists.
FIVE-YEAR LIMITED CABINETRY WARRANTY:

Cabinets manufactured by Haas Cabinet Co., Inc., are warranted to be free from defects in material and workmanship under normal use to the original consumer purchaser for a period of five (5) years from the date of purchase. This warranty is not transferable to subsequent owners. Unfinished product is not covered under this warranty.

Most Haas cabinet doors are solid wood. These doors will perform well in a variety of conditions if properly stored, handled, and installed. All wood products are designed and intended for controlled interior applications only. Any solid wood product will respond adversely to extreme conditions—especially extremely low or high humidity conditions. Mitered doors joints are especially subject to movement under these extreme conditions. Gaps that may develop in door joints due to these conditions are not subject to replacement under this warranty.

LIFETIME LIMITED WARRANTY ON DRAWERS, DRAWER GUIDES AND HARDWARE:

All drawers manufactured by Haas Cabinet Co., Inc., are warranted to be free from defects in material and workmanship for as long as the original consumer purchaser owns the home where installed. All drawer guides and hinges are warranted by the manufacturer to be free from defects in material and workmanship for as long as the original consumer purchaser owns the home where installed. These warranties are not transferable to subsequent owners.

Haas warranties apply only to product used in single-family, non-rental, non-commercial residences. This warranty does not cover damage from misuse, abuse, neglect, improper storage, defects caused by installation or storage or transportation, moisture or heat-related damage, normal wear and tear, or acts of God.

Should defects in material or workmanship exist during this warranty period, Haas will elect at its discretion to either repair or replace free of charge the defective material or component, excluding labor costs. This warranty covers only parts and materials supplied by Haas, and does not cover costs for removal or reinstallation of counter tops, plumbing fixtures, appliances or related materials, or labor costs. Natural and environmental factors will affect cabinet products over time; therefore, Haas cannot be held responsible for replacement product that may not exactly color-match installed product.

Haas periodically updates and makes changes to its product line and specifications. If a warranty claim is filed against obsolete or changed product, Haas will replace the part(s) under warranty with a new part of the same style or with a similar style currently offered. Haas cannot be held responsible for replacement product that may not exactly match installed product.

THIS WARRANTY IS THE EXCLUSIVE WARRANTY OF HAAS CABINET CO., INC. HAAS CABINET CO., INC., DISCLAIMS ALL OTHER WARRANTIES, EXPRESSED OR IMPLIED, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND OF FITNESS FOR A PARTICULAR PURPOSE.

Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damages, so the above limitations and exclusions may not apply to you. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

To submit a warranty claim, the original consumer purchaser must contact the Haas dealer or distributor where the product was purchased. A copy of the original dated sales receipt must be presented as proof of purchase. The Haas dealer or distributor will contact the Haas sales representative who will inspect the product and submit his/her findings to the company for response.

If additional assistance is needed, please write to Haas Cabinet Co., Inc., Attention: Sales Manager, at 625 W. Utica Street, Sellersburg, Indiana 47172

Note: This warranty covers Haas product purchased on or after May 1, 2000.
Effects of Moisture on Wood

Haas Cabinet uses properly kiln dried lumber with moisture content of 5%–8% on most wooden cabinet pieces. Properly controlled climate inside homes will maintain this wood moisture level and ensure that Haas products operate reliably and beautifully for years to come. It is the customer's responsibility to make certain that wooden cabinetry (and all fine wood products) is quickly installed in an indoor area where the relative humidity level is maintained between 25%–55%.

In high humidity conditions wood will absorb moisture and swell. Under low humidity conditions wood will release moisture and shrink. This swelling and shrinking is typically noticed in width (across the grain) and thickness. Wood will seldom increase or decrease in length due to moisture changes.

Normal, minor fluctuations in relative humidity will have minimal effect on the wood. As seasons change and humidity levels increase and decrease, normal household air conditioning and heating systems do a fine job of maintaining a relatively stable environment. Five-piece doors (2 rails, 2 side stiles, and a center panel) are engineered to allow some normal expansion and contraction without problems arising.

Uncontrolled extremes in humidity (over 80% or less than 20%) are likely to cause problems. These problems will most often be noticed along cabinet joint lines (door and frame joints). Extreme, uncontrolled humidity issues are NOT covered under the warranty of Haas Cabinet.

Points to consider

• Dense woods such as Maple and Hickory will expand and contract more than softer woods like Cherry and Oak.

• Painted products will most likely develop a hairline crack along some joints during the lifetime of its use. This crack is due to the small natural expansion of the wood underneath and is considered normal in painted products. Generally, painted finishes will magnify joint separations. In January 2020 we began to switch most painted maple doors over to use a high-density, paintable, material to help reduce the cracking joint issues.

• Mitered doors are more likely to develop a noticeable crack along the door joint line than are mortise and tenon styles. This is due to the wood swelling or shrinking on both the rail and stile causing the end of the door joint (the tip) to go in opposite directions. Since painted finishes tend to magnify any joint separations, painted finishes should be used with this knowledge on any mitered door style.

• Excessively dry humidity levels (these can often occur in the winter when a home furnace has been running for months) can also cause issues by drying out the wood. This can cause door center panels (which are solid wood) to shrink, possibly exposing an unfinished edge that is hidden inside the door framing. Most often this issue will go away once the humidity levels increase, but can be touched up, on site, simply enough in most cases.

• In extremely dry or cold areas, winter humidifiers may be needed to make certain the relative humidity levels do not get too low (less than 25%).

• Products installed in non air-conditioned homes are most susceptible to damage due to excessive humidity levels. Winter and vacation homes should maintain climate controls year round.

• Products stored for a reasonable amount of time, prior to installation, should be fine. Excessively long storage of wooden cabinets in an uncontrolled environment (like most warehouses) are akin to installing them in a house without heating and air conditioning and could lead to problems.

• As cabinets age they will become much less sensitive to most environmental changes. They will tend to acclimate somewhat to their surroundings and stabilize.
WOOD EXTERIORS:

Color and grain variations are natural characteristics in authentic wood surfaces. Since no two trees are exactly alike, these variations are evident in every piece of real wood. Natural variations are blended somewhat by the application of toners and stains. These finish applications are not designed to eliminate, but to enhance the charm and unique characteristics of the natural wood. The following care suggestions will ensure the longest possible service and beauty of the high-quality finish applied by Haas to your cabinets.

AFTER INSTALLATION. Use clean, soft cloths only when cleaning your cabinets. Clean all surfaces with a damp cloth, drying immediately with a dry cloth. If you choose to apply wax to the cabinets, pick a wax that contains no cleaner. Apply the wax as instructed in the “Furniture Treatment” section below.

CLEANING. Wipe the cabinet surfaces with a clean, damp cloth and then dry with a clean cloth. Mild soap and water applied with a clean cloth can be used to remove oil, grease or other material from the surface. All soap residues should be rinsed from the surface using a clean, damp cloth.

SCRATCHES AND NICKS. These can be eliminated or hidden by using a touch-up color marker on shallow scratches, or by using a matching wood-tone putty stick on deeper scratches or nicks. These areas can then be blended with surrounding areas using a light coat of wax. Touch-up markers and putty sticks are available from your local Haas dealer or the Haas Customer Service Department.

FURNITURE TREATMENT. To maintain the beauty of your cabinets, care for them as you would any piece of fine furniture. The state-of-the-art, ultraviolet-cured Haas finish does not require wax. However, if you do choose to wax your cabinets, apply the wax to a soft, clean cloth then use this cloth to wipe the surface of the cabinets.

THING TO AVOID. Do not wipe your cabinets with a dishcloth. A dishcloth can contain soap, grease and other soil that can be detrimental to the finished surface. Do not use detergents, strong soap, abrasive cleaners or self-polishing waxes which can also be harmful to the finish. Keep the finished surfaces dry. Dampness next to dishwashers, sinks and toe kick areas can cause finish damage and later damage to the underlying wood if not dried as it occurs.

LIGHT CLEANING. Clean all spills immediately using a soft cloth dampened with clean water, then dry immediately.

HEAVIER CLEANING. Oils, grease and other soils that do not respond to water can be removed with a solution of mild soap and water. The surface should be rinsed immediately with a clean, damp cloth and dried thoroughly.

THING TO AVOID. Do not use your dishcloth to clean your cabinets, because it may contain grease, detergent or other household chemicals that may damage the cabinet surface. Do not use wax on thermofoil or laminate cabinets.

INTERIOR SURFACES:
The standard interior on Haas cabinets is a nonabsorbent vinyl surface that resists scuffing, marring and repels most household spills. Cabinets with finished wood interiors are protected by an ultraviolet-cured finish that is extremely durable. To clean either of these surfaces, simply wipe with a damp cloth or sponge and dry thoroughly with a clean, soft cloth.
<table>
<thead>
<tr>
<th>DOOR STYLE NAME</th>
<th>DOOR STYLE TYPE</th>
<th>DOOR STYLE PAGE NO.</th>
<th>CHERRY</th>
<th>HICKORY</th>
<th>RUSTIC HICKORY</th>
<th>MAPLE</th>
<th>OAK</th>
<th>HDF</th>
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<tbody>
<tr>
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<td>Plantation (PA)</td>
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<tr>
<td>Pleasant Hill (PH)</td>
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<td>Plymouth (PL)</td>
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<td>Plymouth-V (PLV)</td>
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<td>Prescott (PR)</td>
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<td>Richmond (RI)</td>
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<tr>
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<td>Shakertown-V (SHV)</td>
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<td>Tudor (TD)</td>
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<tr>
<td>Villa (VI)</td>
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<tr>
<td>Winchester (WNM)</td>
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</table>

**PATRIOT SERIES**

DOOR STYLE: INDEPENDENCE WHITE

Specifications for PATRIOT SERIES (pages PS-1-2-3) located after the "SIGNATURE section" behind the DOOR STYLES tab.
## Finishes

<table>
<thead>
<tr>
<th>STAINED FINISHES</th>
<th>WOOD SPECIES</th>
<th>*Available Glazes</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>CHERRY</td>
<td>HICKORY</td>
</tr>
<tr>
<td>AUTUMN</td>
<td>✓</td>
<td>✓</td>
</tr>
<tr>
<td>BARNWOOD</td>
<td>✓</td>
<td>✓</td>
</tr>
<tr>
<td>CINNAMON</td>
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<td>N/A</td>
</tr>
<tr>
<td>COCOA</td>
<td>N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>COTTONWOOD</td>
<td>✓</td>
<td>✓</td>
</tr>
<tr>
<td>DRIFTWOOD</td>
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<td>✓</td>
</tr>
<tr>
<td>FENNEL</td>
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<td>✓</td>
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<tr>
<td>HARVEST</td>
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<td>N/A</td>
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<tr>
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<tr>
<td>HONEY</td>
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<td>✓</td>
</tr>
<tr>
<td>IRONWOOD</td>
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<td>✓</td>
</tr>
<tr>
<td>MOLASSES</td>
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</tr>
<tr>
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<td>✓</td>
</tr>
<tr>
<td>PECAN</td>
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<td>✓</td>
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<tr>
<td>PEPPERCORN</td>
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</tr>
<tr>
<td>SABLE</td>
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<tr>
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<tr>
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<tr>
<td>SUEDE</td>
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<tr>
<td>WHEAT</td>
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</table>

*Glaze accents are applied in the hangup areas of doors, drawer fronts, and some trim items. Designer edge may be required for glazed accents on certain door styles.

### DISTRESSED STAINS (+% UPCHARGE)

<table>
<thead>
<tr>
<th>DISTRESSED STAINS (+% UPCHARGE)</th>
<th>CHERRY</th>
<th>HICKORY</th>
<th>MAPLE</th>
<th>OAK</th>
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</thead>
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<tr>
<td>DISTRESSED BARNWOOD</td>
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<td>✓</td>
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<td>✓</td>
</tr>
<tr>
<td>DISTRESSED COTTONWOOD</td>
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<td>✓</td>
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<tr>
<td>DISTRESSED DRIFTWOOD</td>
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<tr>
<td>DISTRESSED IRONWOOD</td>
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</tr>
</tbody>
</table>

*Physical distressing, including dents, artificial wood splits, and over sanding of corners and edges is done to doors, drawer fronts, frames, end panels, and some trim items.*
When possible, we will use high-density fiberboard to make doors and drawer fronts on painted maple products.

<table>
<thead>
<tr>
<th>STANDARD PAINTS (+% UPCHARGE)</th>
<th>PAINTED FINISH ACCENTS</th>
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</thead>
<tbody>
<tr>
<td><strong>Available on all woods.</strong></td>
<td><strong>GLAZES (+% UPCHARGE)</strong></td>
</tr>
<tr>
<td>Argos</td>
<td>Ebony, Mocha</td>
</tr>
<tr>
<td>Bistro</td>
<td>Ebony, Mocha</td>
</tr>
<tr>
<td>Black</td>
<td>Not Available</td>
</tr>
<tr>
<td>Cloud</td>
<td>Ebony, Mocha</td>
</tr>
<tr>
<td>Creamy</td>
<td>Ebony, Mocha</td>
</tr>
<tr>
<td>Dusk</td>
<td>Ebony</td>
</tr>
<tr>
<td>Gale Force</td>
<td>Ebony</td>
</tr>
<tr>
<td>Industrial Grey</td>
<td>Ebony</td>
</tr>
<tr>
<td>Perfect Grey</td>
<td>Not Available</td>
</tr>
<tr>
<td>Storm</td>
<td>Not Available</td>
</tr>
<tr>
<td>Urban Dream</td>
<td>Ebony</td>
</tr>
<tr>
<td>White</td>
<td>Ebony, Mocha</td>
</tr>
</tbody>
</table>

- Glazed accent color consists of thick lines done to hangup areas of doors, drawer fronts, and some trim items. Designer edge may be required for glazed finishes on certain door styles.

- Highlight accent color consists of thin opaque lines done to hangup areas of doors, drawer fronts, and some trim items. Designer edge may be required for highlight finishes on certain door styles.

- Distressed paints include rub-thru (light sanding of edges and corners to expose raw wood) and aged (heavier sanding of corners and physical denting of painted areas to expose raw wood). Distressed paint process is performed on doors and drawer fronts only. Distressing elements may be combined with glazes or highlights. We recommend a highlight accent color also be applied to distressed paints in order to slightly darken the exposed raw wood.

- Mist and Glaze Accents. Haas offers a variety of multi-step finish processes. These processes can create artistic variations from piece to piece inside the same kitchen. This is acceptable as a characteristic of the finishing process and is not to be considered reason for replacement. Additionally, external elements (e.g., cigarette smoke, grease) can cause slight variations and are not to be considered reason for replacement.
Haas Cabinet supplied, use Sherwin-Williams fan deck to choose a special paint color.

**COLOR CHOICE PAINTS**

<table>
<thead>
<tr>
<th>Description</th>
<th>Finish Upcharge</th>
<th>Distressed Feature</th>
<th>Accents: Glazes and Highlights</th>
</tr>
</thead>
<tbody>
<tr>
<td>ANY SELECTED COLOR*</td>
<td>+%</td>
<td>Plain, Rub-thru, or Aged</td>
<td>Ebony, Mocha, Smoke, Umber, Chocolate</td>
</tr>
</tbody>
</table>

**COLOR CHOICE PROGRAM**

You will need to order a sample for approval by your customer before an order may be processed.

**How to order sample:**
In HOPS use part # CMX to order your sample. This part number will prompt you to list the Sherwin-Williams color and whether you want Accents or Antiquing features on the sample. You may order more than one color sample on an order. List price is $$$$ each.

If you have any questions regarding this program, please contact your Customer Service team.

<table>
<thead>
<tr>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>PRODUCT SAMPLES</th>
<th>F</th>
<th>G</th>
<th>H</th>
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<th>J</th>
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<tr>
<td>$$$</td>
<td>$$$</td>
<td>$$$</td>
<td>$$$</td>
<td>$$$</td>
<td>DOOR SAMPLE (009) Specify style and finish</td>
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<td>$$$</td>
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<td>$$$</td>
<td>$$$</td>
<td>SAMPLE FRONT (097) DOOR &amp; DRAWER FRONT &amp; FRAME Specify style and finish</td>
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<tr>
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<td>$$</td>
<td>COLOR CHIP Specify wood and finish</td>
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<td>$$$</td>
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<td>Winchester (WNM)</td>
<td>Partial Overlay</td>
<td>DS-17</td>
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**Patriot Series**

**Door Style: Independence White**

Specifications for PATRIOT SERIES (pages PS-1-2-3) located after the "SIGNATURE section" behind the DOOR STYLES tab.

Haas Cabinet • List Prices • Effective April 1, 2021

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Signature Door Styles

ARLINGTON (AR)
Inset Styling
Wood ABBR
Species Maple ..........ARM

Refer to page DS-18 for Unique Characteristics on Inset Styled Cabinets

- Full-extension drawer guides must be specified on this door style.

Edge Profile Available

- Inset door styles are standard with square edge and normal front frame.

Can be ordered with beaded front frame, if desired.
(OPT #635 +%)
Shaker (with beaded front frame)

BOSTON
Full Overlay Styling
Available in Maple (BOM), Hickory (BOH), and Rustic Hickory (BORH)

Wood ABBR
Species Maple ....................... BOH
Hickory ................. BOM
Rustic Hickory ............ BORH

Modification ZA3 may be used on this door style to switch to a 3/8" thick, solid wood, reverse raised panel, if desired. +% premium

This door style matches Revere in Lifestyle Series.
Signature Door Styles

**BROOKLYN (BK)**
Full Overlay Styling
Mitered Door Style

- **Wood**
- **ABBR**
- **Species**
  - Cherry .......... BKC
  - Maple .......... BKM

- Top Drawer - 5-piece
  - Standard
- Lower Drawers - 5-piece Raised
  - Standard

**CAMBRIDGE (CA)**
Full Overlay Styling

- **Wood**
- **ABBR**
- **Species**
  - Cherry .......... CAC
  - Maple .......... CAM

- *Top Drawer - 1-piece*
  - Standard
- *Top Drawer - 5-piece (OPT#520, $)*
- *Lower Drawers - 5-piece Flat*
  - Standard
- *Lower Drawers - 1-piece (OPT#525, $)*
  - *Applied molding is NOT on 1-piece drawer fronts.

*Modification ZA3 may be used on this door style to switch to a 3/8” thick, solid wood, reverse raised panel, if desired.

*+5% premium

This door style matches Haywood in Lifestyle Series.
CONCORD (CD)
Inset Styling
Wood ABBR
Species
Cherry.......CDC
Hickory ......CDH
Maple ..........CDM

Refer to page DS-18 for Unique Characteristics on Inset Styled Cabinets

- Full-extension drawer guides must be specified on this door style.

Edge Profile Available

Square (Standard)

- Inset door styles are standard with square edge and normal front frame.

DOVER (DV)
Full Overlay Styling
Wood ABBR
Species
Cherry.......DVC
Hickory ......DVG
Maple ..........DVM

Edge Profiles Available

Shaker (Standard)
Classic (OPT #642)
Milan (OPT #643)
Designer (OPT #640)
Square (OPT #637)

Modification ZA3 may be used on this door style to switch to a 3/8" thick, solid wood, reverse raised panel, if desired. +% premium

Can be ordered with beaded front frame, if desired. (OPT #635 +%)

Shaker (with beaded front frame)
Signature Door Styles

DRESDEN (DR)
Partial Overlay Styling
Wood       ABBR
Species
Cherry ...............DRC
Hickory ............DRH
Rustic Hickory .... DRRH
Maple .............. DRM

Edge Profiles Available

Classic (Standard)  Shaker (OPT #641) (Standard on Maple)
Milan (OPT #643)    Designer (OPT #640)
Square (OPT #637)

(Hickory inner edge profile is different than shown. See samples.)

ESTATE (ET)
Full Overlay Styling
Wood       ABBR
Species
Cherry ...............ETC
Hickory .............ETHS
Rustic Hickory ....ETRH
Maple ..............ETM
Oak .................. ETO

Edge Profiles Available

Classic (Standard)  Shaker (OPT #641)
Milan (OPT #643)    Designer (OPT #640)

(Hickory inner edge profile is different than shown. See samples.)
Signature Door Styles

FEDERAL (FD)
Partial Overlay Styling

Wood    ABBR
Species
Cherry       FDC
Hickory       FDH
Rustic Hickory   FDRH
Maple        FDM
Oak          FDO

Arch Wall Door
(Arch wall door available in cherry, hickory, maple, and oak woods.)

5/8  3/4  2 3/8

(Hickory inner edge profile is different than shown. See samples.)

Edge Profiles Available

Classic (Standard)    Shaker (OPT #641)
Milan (OPT #643)      Designer (OPT #640)

Top Drawer - 1-piece Standard
Top Drawer - 5-piece (OPT#520, $)
Lower Drawers - 5-piece Raised Standard
Lower Drawers - 1-piece (OPT#525, $)

This door style matches Capital in Lifestyle Series. (Capital available in square door style only.)

FRANKLIN (FR)
Partial Overlay Styling
Mitered Door Style

Wood    ABBR
Species
Maple       FRM

Top Drawer - 5-piece (OPT#520, $)
Lower Drawers - 5-piece Raised Standard
**Signature Door Styles**

**HAMPTON (HP)**
Full Overlay Styling
Mitered Door Style

- **Wood** ABBR
- **Species**
  - Cherry ..........HPC
  - Maple ..........HPM

**HERMITAGE (HE)**
Full Overlay Styling
Mitered Door Style

- **Wood** ABBR
- **Species**
  - Cherry ..........HEC
  - Maple ..........HEM

Modification ZA3 may be used on this door style to switch to a 3/8” thick, solid wood, reverse raised panel, if desired. +% premium

Top Drawer - 5-piece
Standard

Lower Drawers - 5-piece Flat
Standard
Signature Door Styles

JAMESTOWN (JA)
Inset Styling

Wood          ABBR
Species
Cherry ......... JAC
Hickory ........ JAH
Maple .......... JAM

Refer to page DS-18 for Unique Characteristics on Inset Styled Cabinets

• Full-extension drawer guides must be specified on this door style.

Edge Profile Available

- Square

Can be ordered with beaded front frame, if desired. (OPT #635 +%)

Shaker (with beaded front frame)

Modification ZA3 may be used on this door style to switch to a 3/8" thick, solid wood, reverse raised panel, if desired. +% premium

LANCASTER (LA)
Partial Overlay Styling

Wood          ABBR
Species
Cherry ................. LAC
Hickory ............. LAH
Rustic Hickory ...... LARH
Maple ................. LAM
Oak ................ LAO

Edge Profiles Available

- Classic (Standard)
- Shaker (OPT #641) (Standard on Maple)
- Milan (OPT #643)
- Designer (OPT #640)
- Square (OPT #637)

Modification ZA3 may be used on this door style to switch to a 3/8" thick, solid wood, reverse raised panel, if desired. +% premium

This door style matches Brooks in Lifestyle Series.
Signature Door Styles

LEXINGTON (LX)
Full Overlay Styling
Mitered Door Style

Wood   ABBR
Species
Cherry     . LXC
Maple     . LXM

Modification ZA3 may be used on this
door style to switch to a 3/8" thick, solid
wood, reverse raised panel, if desired.
+% premium

This door style matches Kennedy in Lifestyle Series.

MADISON (MA)
Partial Overlay Styling

Wood   ABBR
Species
Cherry     . MAC
Hickory    . MAH
Maple     . MAM
Oak       . MAO

Arch Wall Door

(Arch wall door available in oak wood.)

Edge Profiles Available

Classic (Standard)  Shaker (OPT #641)

Milan (OPT #643)  Designer (OPT #640)

(Hickory inner edge profile is
different than shown. See samples.)

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MANHATTAN (MH)
Full Overlay Styling
High Density Fiberboard/Maple Components
Wood ABBR
Species HDF/Maple............. MH

Edge Profile Available

Shaker (Standard)

AVAILABLE IN PAINTED FINISHES ONLY.

This door style matches Metro in Lifestyle Series.

MISSION (MI)
Full Overlay Styling
Wood ABBR
Species Cherry................. MIC
Hickory .................. MIH
Rustic Hickory ...... MIRH
Maple ..................... MIM
Oak ......................... MIO

Edge Profiles Available

Shaker (Standard) Classic (OPT #642)
Milan (OPT #643) Designer (OPT #640)
Square (OPT #637)
Signature Door Styles

MONTICELLO (MO)
Full Overlay Styling
Mitered Door Style
Wood     ABBR
Species
Cherry ............... MOC
Maple .............. MOM

Top Drawer - 5-piece Standard
Lower Drawers - 5-piece Raised Standard

This door style matches Jefferson in Lifestyle Series.

PEMBROKE (PMM)
Full Overlay Styling
Wood     ABBR
Species
Maple .................. PMM

Edge Profiles Available
Shaker (Standard)
Classic (OPT #642)
Milan (OPT #643)
Designer (OPT #640)
Square (OPT #637)

Modification ZA3 may be used on this door style to switch to a 3/8” thick, solid wood, reverse raised panel, if desired. +% premium

Top Drawer - 1-piece Standard
Top Drawer - 5-piece (OPT#520, $)
Lower Drawers - 5-piece Flat Standard
Lower Drawers - 1-piece (OPT#525, $)

This door style matches Ashbury in Lifestyle Series.
**Signature Door Styles**

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**PLANTATION (PA)**
Full Overlay Styling

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<td>PAM</td>
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<td>Oak</td>
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**Edge Profiles Available**

- Classic (Standard)
- Shaker (OPT #641)
- Milan (OPT #643)
- Designer (OPT #640)
- Square (OPT #637)

Modification ZA3 may be used on this door style to switch to a 3/8” thick, solid wood, reverse raised panel, if desired.

% premium

This door style matches Morgan in Lifestyle Series.

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**PLEASANT HILL**
Partial Overlay Styling

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<td>Oak</td>
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**Edge Profiles Available**

- Shaker (Standard)
- Classic (OPT #642)
- Milan (OPT #643)
- Designer (OPT #640)
- Square (OPT #637)

Modification ZA3 may be used on this door style to switch to a 3/8” thick, solid wood, reverse raised panel, if desired.

% premium

This door style matches Hoffman in Lifestyle Series.

---

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Signature Door Styles

**PLYMOUTH (PL)**
Full Overlay Styling

- **Wood**: ABBR
- **Species**
  - Cherry ............. PLC
  - Hickory ............ PLH
  - Maple ............. PLM

**Edge Profiles Available**

- Shaker (Standard)
- Classic (OPT #642)
- Milan (OPT #643)
- Designer (OPT #640)
- Square (OPT #637)

- Top Drawer - 1-piece Standard
- Top Drawer - 5-piece (OPT#520, $)
- Lower Drawers - 5-piece Flat Standard
- Lower Drawers - 1-piece (OPT#525, $)

*reverse raised, solid center panel on doors

---

**PLYMOUTH-V (PLV)**
Full Overlay Styling

- **Wood**: ABBR
- **Species**
  - Cherry ....... PLVC
  - Hickory ...... PLVH
  - Maple ...... PLVM

**Edge Profiles Available**

- Shaker (Standard)
- Classic (OPT #642)
- Milan (OPT #643)
- Designer (OPT #640)
- Square (OPT #637)

- Top Drawer - 1-piece Standard
- Top Drawer - 5-piece (OPT#520, $)
- Lower Drawers - 5-piece Flat Standard
- Lower Drawers - 1-piece (OPT#525, $)
Signature Door Styles

**PRESCOTT (PR)**
Full Overlay Styling

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<tr>
<th>Wood</th>
<th>ABBR</th>
</tr>
</thead>
<tbody>
<tr>
<td>Species</td>
<td></td>
</tr>
<tr>
<td>Cherry</td>
<td>PRC</td>
</tr>
<tr>
<td>Hickory</td>
<td>PRH</td>
</tr>
<tr>
<td>Maple</td>
<td>PRM</td>
</tr>
</tbody>
</table>

**Edge Profiles Available**

- Shaker (Standard)
- Classic (OPT #642)
- Milan (OPT #643)
- Designer (OPT #640)
- Square (OPT #637)

- Full-extension drawer guides must be specified on this door style.

**RICHMOND (RI)**
Inset Styling

<table>
<thead>
<tr>
<th>Wood</th>
<th>ABBR</th>
</tr>
</thead>
<tbody>
<tr>
<td>Species</td>
<td></td>
</tr>
<tr>
<td>Cherry</td>
<td>RIC</td>
</tr>
<tr>
<td>Hickory</td>
<td>RIH</td>
</tr>
<tr>
<td>Maple</td>
<td>RIM</td>
</tr>
</tbody>
</table>

**Refer to page DS-18 for Unique Characteristics on Inset Styled Cabinets**

- Inset door styles are standard with square edge and normal front frame.

- Inset door styles are standard with square edge and normal front frame. +% premium

Modification ZA3 may be used on this door style to switch to a 3/8” thick, solid wood, reverse raised panel, if desired.
Signature Door Styles

SHAKERTOWN (SH)
Full Overlay Styling

Wood  ABBR
Species
Cherry ............... SHC
Hickory .............. SHH
Maple ............... SHM
Oak ................ SHO

Edge Profiles Available

- Shaker (Standard)
- Classic (OPT #642)
- Milan (OPT #643)
- Designer (OPT #640)
- Square (OPT #637)

*reverse raised, solid center panel on doors

Top Drawer - 1-piece Standard
Top Drawer - 5-piece (OPT#520, $)
Lower Drawers - 5-piece Flat Standard
Lower Drawers - 1-piece (OPT#525, $)

SHAKERTOWN-V (SHV)
Full Overlay Styling

Wood  ABBR
Species
Cherry ............... SHVC
Hickory .............. SHVH
Rustic Hickory ..... SHHR
Maple ............... SHVM
Oak ................ SHVO

Edge Profiles Available

- Shaker (Standard)
- Classic (OPT #642)
- Milan (OPT #643)
- Designer (OPT #640)
- Square (OPT #637)

Top Drawer - 1-piece Standard
Top Drawer - 5-piece (OPT#520, $)
Lower Drawers - 5-piece Flat Standard
Lower Drawers - 1-piece (OPT#525, $)

This door style matches Harbor in Lifestyle Series.
Signature Door Styles

**SOHO (OO)**
Full Overlay Styling
Mitered Door Style

- Wood  ABBR
- Species
- Cherry .......... SOC
- Maple .......... SOM

Modification ZA3 may be used on this door style to switch to a 3/8" thick, solid wood, reverse raised panel, if desired. +% premium

This door style matches Fifth Avenue in Lifestyle Series.

**SONOMA (SN)**
Full Overlay Styling

- Wood  ABBR
- Species
- Cherry .......... SNC
- Maple .......... SNM

Edge Profiles Available
- Shaker (Standard)
- Classic (OPT #642)
- Milan (OPT #643)
- Designer (OPT #640)
- Square (OPT #637)

Top Drawer - 1-piece Standard
Lower Drawers - 1-piece Standard
Signature Door Styles

TUDOR (TD)
Full Overlay Styling

Wood ABBR
Species
Cherry .......... TDC
Hickory ........ TDH
Maple .......... TDM

Edge Profiles Available

- Shaker (Standard)
- Classic (OPT #642)
- Milan (OPT #643)
- Designer (OPT #640)
- Square (OPT #637)

Top Drawer - 1-piece Standard
- flat
Top Drawer - 5-piece (OPT#520, $)
- flat
Lower Drawers - 5-piece Flat Standard
- flat
Lower Drawers - 1-piece (OPT#525, $)

Modification ZA3 may be used on this door style to switch to a 3/8" thick, solid wood, reverse raised panel, if desired. +% premium

VERONA (VN)
Full Overlay Styling

Wood ABBR
Species
Cherry .......... VNC
Hickory ........ VNH
Maple .......... VNM

Edge Profiles Available

- Shaker (Standard)
- Classic (OPT #642)
- Milan (OPT #643)
- Designer (OPT #640)
- Square (OPT #637)

Top Drawer - 1-piece Standard
- flat
Top Drawer - 5-piece (OPT#520, $)
- flat
Lower Drawers - 5-piece Flat Standard
- flat
Lower Drawers - 1-piece (OPT#525, $)

"Rails are 3-3/8" with detailed inside edge profile (see Dover)."

Modification ZA3 may be used on this door style to switch to a 3/8" thick, solid wood, reverse raised panel, if desired. +% premium

Haas Cabinet • List Prices • Effective April 1, 2021
Product selections, prices and specifications subject to change without notice. • F.O.B. Sellersburg, Indiana 47172 • Supersedes all price lists.
Signature Door Styles

VILLA (VI)
Full Overlay Styling

Wood
Species
Cherry .....................VIC
Hickory ...................VIH
Rustic Hickory ....... VIRH
Maple ..................... VIM
Oak ....................... VIO

Edge Profiles Available

Classic (Standard)
Shaker (OPT #641)
Milan (OPT #643)
Designer (OPT #640)
Square (OPT #637)

Top Drawer - 1-piece
Standard
Top Drawer - 5-piece
(OPT#520, $)
Lower Drawers - 5-piece
Raised Standard
Lower Drawers - 1-piece
(OPT#525, $)

(Hickory inner edge profile is different than shown. See samples.)

WINCHESTER (WNM)
Partial Overlay Styling

Wood
Species
Maple ..................... WNM

Edge Profiles Available

Shaker (Standard)
Classic (OPT #642)
Milan (OPT #643)
Designer (OPT #640)
Square (OPT #637)

Top Drawer - 1-piece
Standard
Top Drawer - 5-piece
(OPT#520, $)
Lower Drawers - 5-piece Flat
Standard
Lower Drawers - 1-piece
(OPT#525, $)

Modification ZA3 may be used on this door style to switch to a 3/8" thick, solid wood, reverse raised panel, if desired. +% premium

This door style matches Wabash in Lifestyle Series.
 uniqueness Characteristics on INSET stylEd CabINetS

- Unless specified otherwise, 12” deep standard wall cabinets will be 13” overall depth in inset door styles. 12” deep base cabinets may be modified to 13” deep at no charge (D12).

- 5-piece drawer fronts are **not** available on the top drawer or on -4 drawer base cabinets.

- Inset door hinges, viewed from the cabinet front, are 1/2” wide and extend approximately 2-1/2” into the interior of the cabinet.

- Sliding shelf systems (SS) will **NOT** work on inset door styles. Full-access rollout sets (FAR) will work.

- Limited availability on most Rev-A-Shelf inserts for inset door styles. See the specific insert in the MODIFICATIONS/OPTIONS section to see if this insert is available.

- Full-extension guides (Blum Tandem Plus) **must** be ordered on inset cabinets. This is due to the overall length of standard Hettich guides being too long to fit recessed inside an inset styled product.

- Inset styles are standard with nonbeaded front frame and square edge on doors. A beaded front frame and Shaker door edges may be specified using Option #635, +%.  

- We suggest integrated replica style ends (MOD E52) to get a door look on exposed ends.

- Inset doors will have 1/8” gap between door and frame edges.
INDEPENDENCE WHITE
WHITE PAINT ONLY

Independence White is a full overlay, flat panel, Shaker door style with some noticeable differences from the other door styles Haas offers.

- An all MDF core door. The door framing, center panel, and drawer front are made of a new MDF material called a Platinum board. The cabinet front frame and trim items remain maple.
- Available in **white paint only**. No other stains or paints are available on this door style.

**INDEPENDENCE WHITE SPECIFICATIONS**

- Shaker outer edge only.
- Slab (single piece) drawer front only. Upgrades to 5-piece drawer fronts are not available.
- The drawer is the Haas standard Signature Series drawer: solid wood drawer box, dovetailed, with Blum Edge undermount drawer guides, 7/8 extension, with soft-close features. There are no other drawer upgrades available.
- Matching white melamine end panels on all ends. No need to order matching ends on this door style. Finished ends are not available on this series.
- Six-way adjustable hinges. The hinges are NOT soft-close, but a soft-close plunger is available and may be field installed, very simply, if this feature is desired.
- There are no modifications or options available.

There is NO finish upcharge for the white paint that needs to be added to this pricing.

INDEPENDENCE WHITE
WHITE PAINT ONLY

Independence White door style matches Harbor Maple door in Lifestyle and Shakertown-V in Signature.
## LIFESTYLE SERIES
### HAAS DOOR STYLES PRICE CATEGORIES – "A" Available

<table>
<thead>
<tr>
<th>DOOR STYLE NAME</th>
<th>DOOR OVERLAY</th>
<th>PAGE NO.</th>
<th>CHERRY</th>
<th>HICKORY</th>
<th>RUSTIC HICKORY</th>
<th>MAPLE</th>
<th>OAK</th>
<th>HDF</th>
<th>SIGNATURE MATCH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ashbury (ASM)</td>
<td>Full Overlay</td>
<td>LI-1</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>A</td>
<td>–</td>
<td>–</td>
<td>Pembroke</td>
</tr>
<tr>
<td>Bayside (BYM)</td>
<td>Partial Overlay</td>
<td>LI-1</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>A</td>
<td>–</td>
<td>–</td>
<td>Use Flex Program</td>
</tr>
<tr>
<td>Brooks (BR)</td>
<td>Partial Overlay</td>
<td>LI-2</td>
<td>–</td>
<td>A</td>
<td>A</td>
<td>A</td>
<td>A</td>
<td>–</td>
<td>Lancaster</td>
</tr>
<tr>
<td>Canton (CNM)</td>
<td>Partial Overlay</td>
<td>LI-2</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>A</td>
<td>–</td>
<td>–</td>
<td>Use Flex Program</td>
</tr>
<tr>
<td>Capital (CP)</td>
<td>Partial Overlay</td>
<td>LI-3</td>
<td>A</td>
<td>–</td>
<td>–</td>
<td>A</td>
<td>A</td>
<td>–</td>
<td>Federal (Square only)</td>
</tr>
<tr>
<td>Fifth Avenue (SA)</td>
<td>Full Overlay</td>
<td>LI-4</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>A</td>
<td>–</td>
<td>–</td>
<td>Soho</td>
</tr>
<tr>
<td>Harbor (HB)</td>
<td>Full Overlay</td>
<td>LI-4</td>
<td>A</td>
<td>A</td>
<td>A</td>
<td>A</td>
<td>–</td>
<td>–</td>
<td>Shakertown-V</td>
</tr>
<tr>
<td>Haywood (HYM)</td>
<td>Full Overlay</td>
<td>LI-5</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>A</td>
<td>–</td>
<td>–</td>
<td>Cambridge</td>
</tr>
<tr>
<td>Hoffman (HF)</td>
<td>Partial Overlay</td>
<td>LI-5</td>
<td>–</td>
<td>A</td>
<td>A</td>
<td>A</td>
<td>–</td>
<td>–</td>
<td>Pleasant Hill</td>
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<tr>
<td>Kennedy (KE)</td>
<td>Full Overlay</td>
<td>LI-6</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>A</td>
<td>–</td>
<td>–</td>
<td>Lexington</td>
</tr>
<tr>
<td>Metro (MT)</td>
<td>Full Overlay</td>
<td>LI-7</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>A</td>
<td>–</td>
<td>Manhattan</td>
</tr>
<tr>
<td>Morgan (MG)</td>
<td>Full Overlay</td>
<td>LI-7</td>
<td>A</td>
<td>–</td>
<td>–</td>
<td>A</td>
<td>A</td>
<td>–</td>
<td>Plantation</td>
</tr>
<tr>
<td>Revere (RRH/RRM/RRRH)</td>
<td>Full Overlay</td>
<td>LI-8</td>
<td>–</td>
<td>A</td>
<td>A</td>
<td>A</td>
<td>–</td>
<td>–</td>
<td>Boston</td>
</tr>
<tr>
<td>Wabash (WAM)</td>
<td>Partial Overlay</td>
<td>LI-8</td>
<td>–</td>
<td>–</td>
<td>–</td>
<td>A</td>
<td>–</td>
<td>–</td>
<td>Winchester</td>
</tr>
</tbody>
</table>
Use Lifestyle Flex program to order matching door style in Signature.
Modification ZA3 may be used on this door style to switch to a 3/8" thick, solid wood, reverse raised panel, if desired. +% premium

This door style matches Lancaster door style in Signature.

**BROOKS (BR)**
Partial Overlay Styling

Available in Maple (BRM), Hickory (BRH), Rustic Hickory (BRRH), Oak (BRO)

<table>
<thead>
<tr>
<th>Wood</th>
<th>ABBR</th>
</tr>
</thead>
<tbody>
<tr>
<td>Maple</td>
<td>BRM</td>
</tr>
<tr>
<td>Hickory</td>
<td>BRH</td>
</tr>
<tr>
<td>Rustic Hickory</td>
<td>BRRH</td>
</tr>
<tr>
<td>Oak</td>
<td>BRO</td>
</tr>
</tbody>
</table>

**Edge Profiles Available**

- Classic (Standard)
- Shaker (OPT #641) (Standard on Maple)
- Designer (OPT #640)
- Square (OPT #637)

**CANTON MAPLE (CNM)**
Partial Overlay Styling

<table>
<thead>
<tr>
<th>Wood</th>
<th>ABBR</th>
</tr>
</thead>
<tbody>
<tr>
<td>Maple</td>
<td>CNM</td>
</tr>
</tbody>
</table>

**Edge Profiles Available**

- Shaker (Standard)
- Classic (OPT #642)
- Designer (OPT #640)

Modification ZA3 may be used on this door style to switch to a 3/8" thick, solid wood, reverse raised panel, if desired. +% premium

Use Lifestyle Flex program to order matching door style in Signature.
Lifestyle Door Styles

CAPITAL
Partial Overlay Styling
Available in Cherry (CPC), Maple (CPMS), Oak (CPOS)

Wood       ABBR
Species
Cherry.......CPC
Maple .........CPMS
Oak..............CPOS

Edge Profiles Available

- Classic (Standard)
- Shaker (OPT #641)
- Designer (OPT #640)
- Square (OPT #637)

Top Drawer - 1-piece
Standard

Top Drawer - 5-piece
(OPT#520, $$/df)

Lower Drawers - 1-piece
Standard

Lower Drawers - 5-piece
Flat
(OPT#520, $$/df)

This door style matches Federal door style in Signature. Available in square door style only.
Lifestyle Door Styles

FIFTH AVENUE MAPLE (5A)
Full Overlay Styling
Mitered Door Style

Wood  ABBR
Species
Maple ............... 5A

Modification ZA3 may be used on this door style to switch to a 3/8" thick, solid wood, reverse raised panel, if desired. +% premium

This door style matches Soho door style in Signature.

HARBOR (HB)
Full Overlay Styling
Available in Cherry (HBC), Maple (HBM), Hickory (HBH), Rustic Hickory (HBRH)

Wood  ABBR
Species
Cherry .................. HBC
Maple .................. HBM
Hickory ............... HBH
Rustic Hickory .. HBRH

Edge Profiles Available

- Shaker (Standard)
- Classic (OPT #642)
- Designer (OPT #640)
- Square (OPT #637)

Modification ZA3 may be used on this door style to switch to a 3/8" thick, solid wood, reverse raised panel, if desired. +% premium

This door style matches Shakertown-V door style in Signature.
LIFESTYLE

HAYWOOD MAPLE (HYM)
Full Overlay Styling

Wood ABBR
Species Maple HYM

Edge Profiles Available

- Shaker (Standard)
- Classic (OPT #642)
- Designer (OPT #640)

Modification ZA3 may be used on this door style to switch to a 3/8" thick, solid wood, reverse raised panel, if desired. +% premium

This door style matches Cambridge door style in Signature.

HOFFMAN (HF)
Partial Overlay Styling
Available in Maple (HFM). Hickory (HFH), Rustic Hickory (HFRH)

Wood ABBR
Species Maple HFM
Hickory HFH
Rustic Hickory HFRH

Edge Profiles Available

- Shaker (Standard)
- Classic (OPT #642)
- Designer (OPT #640)
- Square (OPT #637)

Modification ZA3 may be used on this door style to switch to a 3/8" thick, solid wood, reverse raised panel, if desired. +% premium

This door style matches Pleasant Hill door style in Signature.
KENNEDY MAPLE (KE)
Full Overlay Styling

Wood     ABBR
Species  Maple .......... KE

Modification ZA3 may be used on this door style to switch to a 3/8" thick, solid wood, reverse raised panel, if desired. +% premium

This door style matches Lexington door style in Signature.
**Lifestyle Door Styles**

**METRO (MT)**
Full Overlay Styling
Hight Density Fiberboard/Maple Components
(Available in painted finished only)

- **Wood**
- **ABBR**
- **Species**
  - HDF/Maple .......... MT

**Edge Profile Available**

- Shaker (Standard)

**Top Drawer - 1-piece**
- Standard

**Lower Drawers - 1-piece**
- Flat

This door style matches Manhattan door style in Signature.

---

**MORGAN (MG)**
Full Overlay Styling
Available in Maple (MGM), Cherry (MGC), Oak (MGO)

- **Wood**
- **ABBR**
- **Species**
  - Cherry .......... MGC
  - Maple .......... MGM
  - Oak .......... MGO

**Edge Profiles Available**

- Classic (Standard)
- Shaker (OPT #641)
- Designer (OPT #640)
- Square (OPT #637)

**Modification ZA3** may be used on this door style to switch to a 3/8” thick, solid wood, reverse raised panel, if desired.

+% premium

This door style matches Plantation door style in Signature.
Lifestyle Door Styles

**REVERE (RR)**
Full Overlay Styling
Available in Hickory (RRH), Maple (RRM), and Rustic Hickory (RRRH)

Wood
Species
Maple ................. RRM
Hickory ............... RRH
Rustic Hickory ..RRRH

Edge Profiles Available
Shaker (Standard)
Classic (OPT #642)
Designer (OPT #640)
Milan (OPT #643)
Square (OPT #637)

Modification ZA3 may be used on this door style to switch to a 3/8” thick, solid wood, reverse raised panel, if desired. +% premium

This door style matches Boston door style in Signature.

**WABASH (WAM)**
Partial Overlay Styling

Wood
Species
Maple ................. WAM

Edge Profiles Available
Shaker (Standard)
Classic (OPT #642)
Milan (OPT #643)
Designer (OPT #640)
Square (OPT #637)

Modification ZA3 may be used on this door style to switch to a 3/8” thick, solid wood, reverse raised panel, if desired. +% premium

This door style matches Winchester door style in Signature.
LIFESTYLE SPECIFICATIONS

Lifestyle Series Case Construction

Wall

- 3/8" bottom
- 1-1/4" hardwood hanging rail
- 3/8" top
- 1/8" particleboard end panels
- 3/8" bottom
- 1-1/4" hardwood hanging rail
- 3/4" thick solid wood, mortise and tenon front frame
- 11/16" or 3/4" adjustable shelves, 5mm holes

Base

- 1/8" inset hardboard core back
- Pine hanging rail: tenoned into end panels
- (Lifestyle) Plastic corner blocks pinned to end, front, back
- 1/2" particleboard core, melamine, end panels
- 3/4"-thick solid wood, mortise and tenon front frame
- 3" x 4-1/2" unfinished toe kick
- Center toe support on cabinets 30" or wider
- 11/16" or 3/4" adjustable shelves, 5mm holes
- 5/32" hardboard bottom

All-wood construction available—see details on MO-1.)
Lifestyle Series Standard Drawer Specifications

**LIFESTYLE DRAWER UPGRADE OPTIONS**

**OPT #307**
Change to Signature wood drawer and Blum tandem edge, 7/8 extension guide with soft-close (+$$/dwr)

**OPT #305**

**Dovetailing at all four corners for added strength**

- 3/4" solid hardwood drawer front attached to drawer box with screws
- 3/16" furniture board drawer bottom
- 1/2" hardwood plywood drawer sides, front and back
- Side-mounted, epoxy guides with stay-close feature. Rated at 75 lbs. capacity.

**Lifestyle Series Door Styling – Reveals And Construction**

Lifestyle door styles are manufactured as standard overlay or full overlay construction. The reveals (areas of exposed face frame surrounding doors and drawer fronts) are different depending on the door style selected.

Door dimensions (drawer front dimension, if applicable) varies with the height of wall, base, vanity, tall or custom cabinets, but the reveal remains constant.

**Standard Overlay**

- 1-1/8"
- 1-1/8"
- 1-3/16"
- 1-1/8"
- 1-1/8"

**Full Overlay**

- 1/2"
- 1/2"
- 3/16"
- 1/2"
- 3/8"

**Butt doors**: The gap between butt doors is 3/16". Hinges may be adjusted to close the gap even farther.
### Finishes

<table>
<thead>
<tr>
<th>STAINED FINISHES</th>
<th>WOOD SPECIES</th>
<th>+% UPCHARGE</th>
<th>*Available Glazes</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>CHERRY</td>
<td>HICKORY</td>
<td>MAPLE</td>
</tr>
<tr>
<td>AUTUMN</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
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<tr>
<td>BARNWOOD</td>
<td>✓</td>
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<td>✓</td>
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<td>CINNAMON</td>
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<td>SUEDE</td>
<td>N/A</td>
<td>N/A</td>
<td>✓</td>
</tr>
<tr>
<td>WHEAT</td>
<td>✓</td>
<td>N/A</td>
<td>✓</td>
</tr>
</tbody>
</table>

*Glaze accents are applied in the hangup areas of doors, drawer fronts, and some trim items. Designer edge may be required for glazed accents on certain door styles.*

### Distressed Stains

<table>
<thead>
<tr>
<th>DISTRESSED STAINS (+10% UPCHARGE)</th>
<th>CHERRY</th>
<th>HICKORY</th>
<th>MAPLE</th>
<th>OAK</th>
</tr>
</thead>
<tbody>
<tr>
<td>DISTRESSED BARNWOOD</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
</tr>
<tr>
<td>DISTRESSED COTTONWOOD</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
</tr>
<tr>
<td>DISTRESSED DRIFTWOOD</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
</tr>
<tr>
<td>DISTRESSED IRONWOOD</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
<td>✓</td>
</tr>
</tbody>
</table>

*Physical distressing, including dents, artificial wood splits, and over sanding of corners and edges is done to doors, drawer fronts, frames, end panels, and some trim items.*
Finishes

<table>
<thead>
<tr>
<th>STANDARD PAINTS (⁺% UPCHARGE)</th>
<th>PAINTED FINISH ACCENTS</th>
<th>GLAZES (⁺% UPCHARGE)</th>
<th>HIGHLIGHTS (⁺% UPCHARGE)</th>
<th>DISTRESSING (⁺% UPCHARGE)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Available on all woods.</td>
<td>Painted finish accents upcharge is the single highest percentage, not cumulative.</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

- ARGOS: Ebony, Mocha, Chocolate, Smoke, Umber, Aged, Rub-thru
- BISTRO: Ebony, Mocha, Chocolate, Smoke, Umber, Aged, Rub-thru
- BLACK: Not Available, Smoke, Umber, Aged, Rub-thru
- CLOUD: Ebony, Mocha, Chocolate, Smoke, Umber, Aged, Rub-thru
- CREAMY: Ebony, Mocha, Chocolate, Smoke, Umber, Aged, Rub-thru
- DUSK: Ebony, Smoke, Aged, Rub-thru
- GALE FORCE: Ebony, Chocolate, Smoke, Aged, Rub-thru
- INDUSTRIAL GREY: Ebony, Smoke, Aged, Rub-thru
- PERFECT GREY: Not Available, Smoke, Aged, Rub-thru
- STORM: Not Available, Smoke, Aged, Rub-thru
- URBAN DREAM: Ebony, Smoke, Aged, Rub-thru
- WHITE: Ebony, Mocha, Chocolate, Smoke, Umber, Aged, Rub-thru

- Glazed accent color consists of thick lines done to hangup areas of doors, drawer fronts, and some trim items. Designer edge may be required for glazed finishes on certain door styles.

- Highlight accent color consists of thin opaque lines done to hangup areas of doors, drawer fronts, and some trim items. Designer edge may be required for highlight finishes on certain door styles.

- Distressed paints include rub-thru (light sanding of edges and corners to expose raw wood) and aged (heavier sanding of corners and physical denting of painted areas to expose raw wood). Distressed paint process is performed on doors and drawer fronts only. Distressing elements may be combined with glazes or highlights. We recommend a highlight accent color also be applied to distressed paints in order to slightly darken the exposed raw wood.

- Mist and Glaze Accents. Haas offers a variety of multi-step finish processes. These processes can create artistic variations from piece to piece inside the same kitchen. This is acceptable as a characteristic of the finishing process and is not to be considered reason for replacement. Additionally, external elements (e.g., cigarette smoke, grease) can cause slight variations and are not to be considered reason for replacement.